



Product Features

- Multi process with design for heavy duty conditions.
- Spatter free exceptional welding
- Characteristics in both double pulse and pulse MIG on any material and with any gas
- Perfect performance with MIG / MAG Pulse
- Synergic digital control
- Maximum efficiency
- Able to operate with generators
- Adjusting the sensitivity of current with digital display
- Designed for \pm %10 energy fluctuations

Extra Functions

- Waveform control for added stability of the arc, even at low current levels
- Parameter saving possibility
- Multifunctional, MIG / Lift-TIG, MMA, FCAW and Gauging Modes
- Current –Voltage adjustment during welding
- 4 roll wire feeding unit
- 2T/4T Trigger Modes
- Arc Force
- Hot Start
- Arc Control

Usage Areas

- Production
- Construction
- Pipe Lines
- Shipyards
- Maintenance and Repair Applications
- Automotive



Input Voltage (V)	Power Cons. (kVA)	Delayed Fuse (A)	No Load Voltage (V)	Welding Current Range (A)	Output Voltage Range (V)	Duty Cycle(40°)		Standards	Protection	Isolation Class	Dimensions (DxWxH) (mm)	Weight (kg)	Wire Dimensions (mm)
						%100	%60						
3 Phase, 50/60 Hz, 380 V \pm %10	14	32	101	10-350	17-31,5	270	350	EN ISO 60974-1 EN ISO 60974-2 EN ISO 60974-5 EN ISO 60974-10	IP 23	H	605 x 330 x 565	49	0,8 1,0 1,2

Standard & Optional Equipments

<p>This order code covers the welding machine and all of the equipments (Water Cooled)</p> <p>3021000118</p>	<p>This order code covers the welding machine and all of the equipments (Gas Cooled)</p> <p>1021000096</p>	<p>1024300007 (Opsiyonel)</p>	<p>2020900066</p>	<p>1051300003 (Ar) 1051300015 (CO2)</p>	<p>2020900649</p>	<p>1051900012 (Water Cooled) 1051900011 (Gas Cooled)</p>
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